

# NORIA

FIBER BRAGG GRATING MANUFACTURING SOLUTION



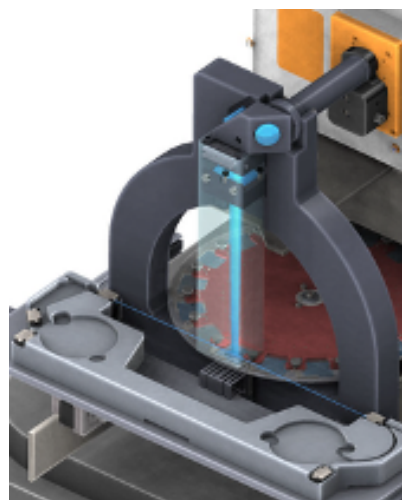
"Plug & Play" FBG Manufacturing.

**NORIA is a manufacturing system designed for producing Fiber Bragg Gratings (FBGs).** A deep ultra violet laser (Coherent) and a phase mask (Ibsen Photonics) are used to transfer a periodic pattern into the core of a photosensitive optical fiber.

NORIA holds several different masks in a revolver like holder, each mask having a different pattern periodicity. This flexibility allows the end-user to manufacture FBGs from predefined recipes in an automated fashion. In addition, multiple FBGs in an array can be written along the fiber at any desired position using the NORIA tools accurate positioning stage.

## Key Features

- "Plug & Play" system for FBG manufacturing — ready to use after installation
- Write multiple FBGs on a 150 mm length of fiber in one go
- Write uniform or apodized FBGs with a length of 1-10 mm
- Load the NORIA tool with up to 16 phase masks
- Use photo sensitive fibers or hydrogen loaded standard fibers
- Easy to operate and load — fiber fixture system for handling loose fiber and fiber reels (option)
- Solutions for stripping and recoating available as options



## Technical Specifications

### FBG Details

<b>Length</b>	10 mm	Standard feature. Option for smaller FBG lengths down to 1 mm.
<b>Full Width Half Maximum (FWHM)</b>	<150 pm	Standard feature, part of predefined recipes.
<b>Side Lobe Suppression Ratio (SLSR)</b>	>12 dB	Standard feature, part of predefined recipes.
<b>Default reflection coefficient</b>	>50 %	Standard feature, part of predefined recipes.
<b>Central wavelength repeatability</b>	± 50 pm	Central wavelength accuracy is subject to variations in fiber NA from batch to batch.
<b>Illumination profile</b>	Gaussian / Tophat	Default Gaussian or Tophat profile. Option to define other profiles.
<b>Fiber Outer Diameter (excl. coating)</b>	125 µm	Standard feature, option to accommodate smaller and larger OD fibers, e.g. 400, 80, 60, 50 and 40 µm.
<b>Fiber coating</b>	Acrylate / Polyimide	The fiber needs to be window stripped over a minimum of 20 mm at the desired FBG location.

### System Details

<b>Cycle time</b>	<30s	Standard feature. Option for smaller FBG lengths down to 1 mm.
<b>Available phase mask slots</b>	16	Newly purchased phase masks can easily be inserted manually.
<b>Phase masks</b>	Not included	Ordered separately on customer specification.
<b>Default recipes</b>	4	By default the NORIA has 4 predefined recipes allowing the end-user to manufacture 4 different FBGs in the C-band with approximately 5 nm wavelength separation.
<b>User friendly software interface</b>		The software includes a recipe editor allowing the end-user to define FBG recipes.

*Information is subject to change without notice. Last update: 2026-03-17.*